Questionnaire Form 500

To prepare Dihart tooling and machining proposals, the following information is needed:

Company:

Department:

Telephone:

Fax:

Date:

Contact:

E-mail:

Customer-No:

Distributor:

1. Work piece

Name of work piece:

Material specification:

Material No.:

Tensile strength: Heat treatment:

Additional information:

2. Bore

Diameter and tolerance:

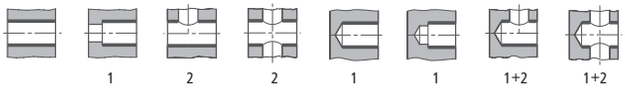
Length of bore:

Surface finish C.L.A./Ra/Rt:

Circular error allowed:

CPK:

Type of bore:



[1] bottom to be reamed? ❑ yes ❑ no

[2] length of interruption:

Diameter of pre-machining:

Method of pre-reaming:

Number of bores, parts per year:

3. Machine and tool fixing arrangement

Machine type and brand:

Attachment of spindle:

Tool fixing arrangement:

Speed [RPM] max:

❑ variable ❑ fix

Feed [mm/min] max:

❑ variable ❑ fix

Circular accuracy of spindle:

Machining: ❑ horizontal ❑ vertical

Tool: ❑ stationary ❑ rotating

Coolant supply through tool shank: ❑ yes ❑ no

Brand and type of lubricant:

Lubricant ratio of mixture:

4. Drawing

Please include a component drawing or draw a sketch below:

Please send the filled out questionnaire to the responsible distributor.